

Work Order ID 136354***136354***

Page 1

Item ID: D350-616-015

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Deck Plate

Start Date: 8/20/2015 Start Qty: 2.00

2

Cust Item ID:

Required Date: 9/1/2015 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: MCSDate: NOV 30 2015

Tooling:

Date:

Run Start ***NR1***

QC: _____

Date: _____ SPC (Y/N): _____

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D350-616	G

100 Document Control

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D350-616-015
CHG004DAS
27
9-89

DEC 01 2015

MCS 15-11-30

110 Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

DAS
6
9-89NOV 30 2015DAS
28
9-89

120 QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
27
9-89

DEC 01 2015

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Page 2

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Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Deck Plate

Stop ***NS2***

Start Date: 8/20/2015 Start Qty: 2.00

2

Cust Item ID:

Required Date: 9/1/2015 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-616-015 Location: FG028								
		FC129							
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

27
9-89
DEC 01 2015

MCS DEC 01 2015

MCS DEC 01 2015

Picklist Print

Monday, November 30, 2015 10:27:16 AM

Page 1

Work Order ID: 136354

136354

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 8/20/2015

Required Date: 9/1/2015

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
 IPP Rev:D Add D3494-1 05-12-05 JLM
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G
 13.04.03 PER IIN REV.F DD VERF:JLM IPP REV:H 13.05.21
 AS PER DWG REV.G DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4778-1 *D4778-1* Stub Cover		Manufactured	No				Each	14.0000	1	2			DAS 6 9-89 NOV 30 2015 DAS 28 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST224B				14					
				117485				1		1			
				128975				1		1			
				132781				2					
				136726				10					
D4779-041 *D4779-041* Aft Cover Mounting Bracket Assembly		Manufactured	No				Each	7.0000	1	2			DAS 6 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			DAS 28 9-89
				ST125				7					
				134977				1					
				136736				6					
D4780-041 *D4780-041* Fwd Cover Mounting Bracket Assembly		Manufactured	No				Each	4.0000	1	2			DAS 6 9-89 DAS 28 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST125				4					
				134926				1		1			
				136559				3		1			

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Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 8/20/2015

Required Date: 9/1/2015

Start Qty: 2.00

Required Qty: 2.00

MS35207-263

Purchased No

Each 113.0000 16

MS35207-263

Screw

** 8

Location Loc Qty Loc Code

ST276 113

104746 25

m133031 88

Manufactured No

110 Each 11.0000 1

**

Location Loc Qty Loc Code

ST225A 11

133110 3

134321 4

136128 4

Manufactured No

110 Each 29.0000 4

**

Location Loc Qty Loc Code

ST0006 28

136127 28

ST012a 1

133108 1

Manufactured No

110 Each 11.0000 1

**

Location Loc Qty Loc Code

ST224B 11

120290 11

Manufactured No

110 Each 11.0000 1

**

D2344

D2344

Deck Plate Aft

9-89 2

DAS 28 9-89

D2348

D2348

Wearplate (Key Way)

2 8

DAS 28 9-89

D2353

D2353

Stiffener

8 2

DAS 28 9-89

DAS 28 9-89

NOV 30 2015

Picklist Print

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Work Order ID: 136354

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Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 8/20/2015

Required Date: 9/1/2015

Start Qty: 2.00

Required Qty: 2.00

D2364 Manufactured No 110 Each 14.0000 1 2

D2364

Deck Plate Fwd

DAS 28
6 9-89

Location	Loc Qty	Loc Code
ST225A	14	
132413	2	
136102	8	
136103	4	

BAS 27 9-89 X2

D2365 Manufactured No 110 Each 8.0000 2 4

D2365

Wearplate Pip Pin

DAS 28
NOV 30 2015 6 9-89

Location	Loc Qty	Loc Code
ST006	8	
135341	8	

BAS 27 9-89 X2

D2369-1 Manufactured No 110 Each 15.0000 1 2

D2369-1

Locator Plate

DAS 28
6 9-89

Location	Loc Qty	Loc Code
st225b	15	
128840	2	
136141	4	
137136	9	

BAS 27 9-89 X2

D2369-3 Manufactured No 110 Each 7.0000 1 2

D2369-3

Locator Plate

DAS 28
6 9-89

Location	Loc Qty	Loc Code
st225b	7	
132800	2	
136283	5	

BAS 27 9-89 X2

NOV 30 2015

Picklist Print

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Work Order ID: 136354

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Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 8/20/2015

Required Date: 9/1/2015

Start Qty: 2.00

Required Qty: 2.00

MS20426AD4-5

Purchased

No

110

Each

193.0000

25

50

MS20426AD4-5

RIVET

DAS
27
9-89

X2

Location

Loc Qty

Loc Code

GA

169

m130922

169

ST312

24

m125807

24

DAS
6
9-89

DAS
28
9-89

50

MS20426AD4-6

Purchased

No

110

Each

2,071.000

25

50

MS20426AD4-6

Rivet

DAS
27
9-89

X2

Location

Loc Qty

Loc Code

GA

1594

M128812

16

M133234

1578

ST311

477

124392

252

M128812

69

M132536

156

DAS
6
9-89

DAS
28
9-89

50

MS20426AD5-7

Purchased

No

110

Each

70.0000

6

12

MS20426AD5-7

RIVET

DAS
27
9-89

X2

Location

Loc Qty

Loc Code

ST311

70

101340

8

M132767

62

DAS
6
9-89

DAS
28
9-89

12

Monday, November 30, 2015 10:27:16 AM

Shop Packet Print

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Picklist Print

Monday, November 30, 2015 10:27:16 AM

Work Order ID: 136354

136354

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 8/20/2015

Required Date: 9/1/2015

Start Qty: 2.00

Required Qty: 2.00

MS20426AD5-8

Purchased

No

110

Each

239.0000

6

12

MS20426AD5-8

RIVET

BAS
27
9-89

Location

Loc Qty

Loc Code

ST311

239

4533

239

12

DAS
28
9-89

MS20601-AD4W2

Purchased

No

110

Each

134.0000

15

30

MS20601-AD4W2

Rivet

BAS
27
9-89

Location

Loc Qty

Loc Code

ST308

125

121255

1

m131467

9

m132283

15

m133577

100

WA003

9

m126975

9

2

DAS
28
9-89

MS20601-AD4W3

Purchased

No

110

Each

207.0000

30

60

MS20601-AD4W3

Rivet

BAS
27
9-89

Location

Loc Qty

Loc Code

CCK005

100

m132699

100

LG001

98

m132551

98

ST308

9

114538

6

m132825

3

57

DAS
28
9-89

5102 U & AUN

Picklist Print

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Work Order ID: 136354

136354

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 8/20/2015

Required Date: 9/1/2015

Start Qty: 2.00

Required Qty: 2.00

MS21042L3

Purchased

No

110

Each

362.0000

6

12

MS21042L3

Nut

DAS
27
9-89

DAS
28
9-89

DAS
27
9-89

X2

Location

Loc Qty

Loc Code

FP001

95

M130922

95

GA

84

M131317

84

ST304

183

M130922

183

MS24693-C273

Purchased

No

110

Each

71.0000

6

12

MS24693-C273

SCREW

DAS
27
9-89

DAS
28
9-89

DAS
27
9-89

X2

Location

Loc Qty

Loc Code

ST291

71

m128401

2

m132262

19

m133031

50

MS24693-C48

Purchased

No

110

Each

133.0000

22

44

MS24693-C48

SCREW

DAS
27
9-89

DAS
28
9-89
NOV 30 2015

DAS
27
9-89

X2

Location

Loc Qty

Loc Code

ST288

129

m132763

29

m133031

100

ST291

4

m128818

4

Picklist Print

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Monday, November 30, 2015 10:27:16 AM

Work Order ID: 136354

136354

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 8/20/2015

Required Date: 9/1/2015

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0363J

Purchased

No

110

Each

198.0000

14

28

NAS1149D0363.J

Washer

DAS

DAS

28

28

9-89

9-89

NOV 30 2015

Location

Loc Qty

Loc Code

GA

156

m130799

156

ST269

42

m126319

7

m128429

2

m131618

1

m132317

10

m132677

22

DAS
27
9-89 X2

15

13

Work Order ID 136354

Wednesday, September 02, 2015 3:03:21 PM

136354

Page 1

Item ID: D350-616-015

Revision ID:

Item Name: De

Start Date: 8/20

Required Date: 9/1/2

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Proc:

QC:

Date: 8/20/2015

Tooling:

Date:

Date:

SPC (Y/N):

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D350-616-015 CHG004								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

Please
Pick.

~~*1*~~
~~*1*~~

MCS

NOV 3 0 2015

2

2

G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1), UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	08.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	A.P.	DRAWING NO.	REV. G
MFG. APPR.	N/A	D350-616	SHEET 1 OF 13
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS 350/355 LITTER KIT INSTALLATION	NTS
DATE	13.04.01	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	